



Shivaay Chemical Industries

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Basement Shop 1180, Juna Madhupura, Nr Mahajan Clinic, Delhi Darwaja, Ahmedabad 380004.

Contact Us : 999 808 2797 / 999 808 2540 **Email :** sales@shivaaychemicalindustries.com

SPECIFICATION OF CARMOISINE

Classification: -

1)	Color Index No	14720
2)	EEC No.	E122
3)	FD & C No	- -
4)	C.I Name	Food Red 3
5)	Class	Mono Azo
6)	EINECS	222-657-4
7)	CAS No.	3567-69-9

Specification: -

No.	Characteristic	Limit
1)	Color Description	Red To Maroon Powder
2)	Shade	
3)	Total color /Assay, percent by Mass, min.	85.00
4)	Loss on drying at 135°C, Percent by mass and chlorides & Sulphates express as sodium salts, percent by mass Max.	13.00
5)	Water-insoluble matter, percent by mass, Max.	00.20
6)	Combined ether extracts, percent by mass, Max.	00.20
7)	Subsidiary dyes, percent by mass, Max.	01.00
8)	Dye intermediates, percent by mass, max.	00.50
9)	Unsulphonated primary aromatic amine (calculated as aniline) Percent by mass, max.	00.01
10)	Lead, mg/kg, Max.	10.00
11)	Arsenic, mg/kg, Max.	01.00
12)	Heavy metals, (as pb) mg/kg, max.	40.00
13)	Mercury, mg/kg Max.	01.00
14)	Chromium, mg/kg, Max.	05.00
15)	Cadmium, mg/kg Max.	01.00

Solubility At Room Temperature

1)	Water (gm/ltr)	120.00
2)	Glycerin (gm/ltr)	120.00
3)	Propylene Glycon (gm/ltr)	50.00
4)	Ethanol (95%) (gm/ltr)	Trace

Stability To

1)	Acids	Excellent
2)	Neutral	Excellent
3)	Alkaline	Better
4)	Baking 205°C (400°F)	Good
5)	Light	Best
6)	Heat	Better